

# HMEJK - SERIES

**BUL86162**

REV. D

## ASSEMBLY INSTRUCTIONS FOR HME JOINING KIT

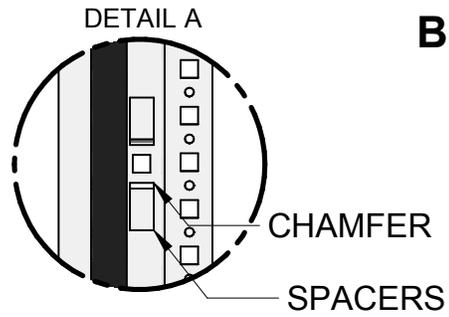


FIG 1. GASKET PLACEMENT  
SIDE VIEW

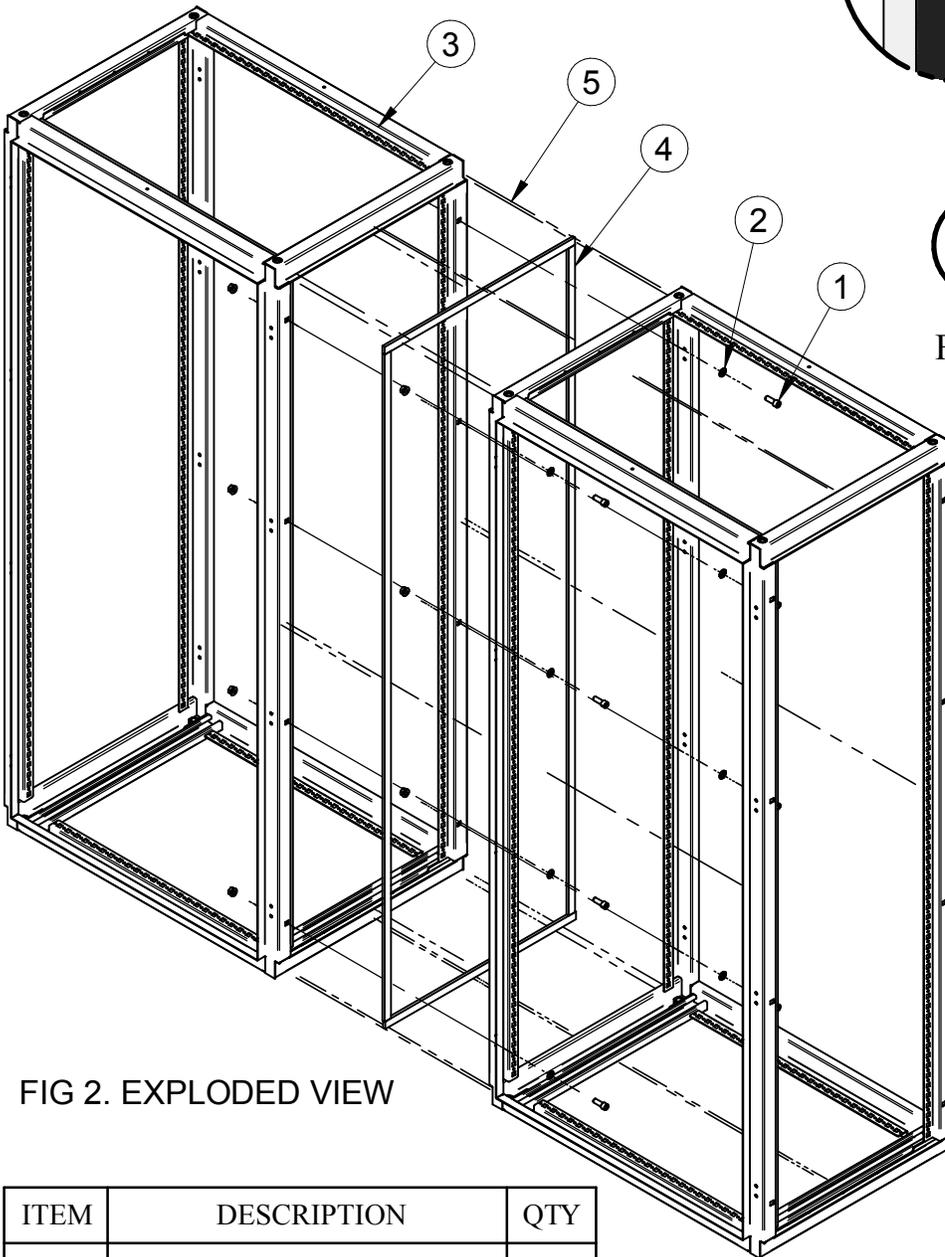


FIG 2. EXPLODED VIEW

### INSTRUCTIONS:

A) Remove adhesive back from HME Nylon Spacer and stick to the outside of the frame above and below the cutouts as shown in fig. 1, detail A. Chamfer facing cutout.

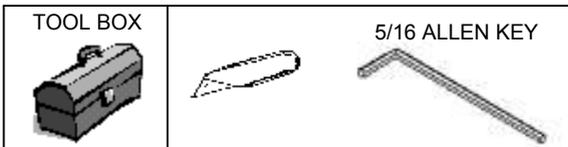
B) Measure and cut top and bottom gasket as shows in fig.1. Peel adhesive and install centre on flanges top and bottom.

C) Measure and cut vertical gaskets as shows in fig.1. Peel adhesive and install on frame outside of square cut-outs

D) Position frame to gang inline with gaskets frame. As well make sure square cut-outs are aligned.

E) Bolt together using hardware as shown in fig.2.

ITEM	DESCRIPTION	QTY
1	Screw - 3/8-16X 1 Cap Screw	8
2	Washer - 13/32 X 47/64 Flat ZP	8
3	3/8-16 Hex Kep Nut ZP	8
4	Gasket - 1/4 Thick x 3/4" Wide	1
5	HME Nylon Spacer	16



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